Product Information

VESTAKEEP® 5000 FP

UNREINFORCED, HIGH VISCOSITY POLYETHER ETHER KETONE FINE POWDER

VESTAKEEP® 5000 FP is an unreinforced, high viscosity polyether ether ketone fine powder. It can be used as a basic resin or in blends with different additives for manufacturing compression molding parts.

The semi-crystalline polymer features superior, thermal and chemical resistance. VESTAKEEP® 5000 FP is of low flammability.

VESTAKEEP® 5000 FP is supplied as powder in 10 kg boxes with moisture-proof polyethylene liners.

Inside the original and undamaged packaging, the product has a shelf life of at least 2 years when stored in dry rooms at temperatures not exceeding 30°C.

Pigmentation may affect values.

The results shown have been generated from a low number of production lots. Therefore, they are preliminary and not yet the result of a statistical evaluation. Therefore they must not be used to establish specifications.

For information about processing of VESTAKEEP® 5000 FP, please follow the general recommendations in our brochure "VESTAKEEP® High Performance in Powder Form Polyether Ether Ketone Powders".

The values presented are typical or average values, they do not constitute a specification.

FOR FURTHER INFORMATION PLEASE CONTACT US AT EVONIK-HP@EVONIK.COM OR VISIT OUR PRODUCT AT WWW.INDUSTRIAL.VESTAKEEP.COM

Key Features

Industrial Sector
Automotive and Mobility, Aircraft and Aerospace

Processing
Press and sintering

Delivery form
Powder

Resistance to
Heat (thermal stability), Fire / burn

Additives
Unfilled

Mechanical properties ISO	dry	Unit	Test Standard
Tensile modulus	**3400**	MPa	ISO 527
Tensile strength	**95**	MPa	ISO 527

Yield stress	**95**	MPa	ISO 527
Yield strain	**5**	%	ISO 527
Stress at break	**85**	MPa	ISO 527
Nominal strain at break, tB	**40**	%	ISO 527
Charpy impact strength, +23°C	**N**	kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C	**N**	kJ/m²	ISO 179/1eU
Charpy notched impact strength, +23°C	**9**	kJ/m²	ISO 179/1eA
Type of failure	**C**	-	-
Charpy notched impact strength, -30°C	**8**	kJ/m²	ISO 179/1eA
Type of failure	**C**	-	-

Thermal properties	**dry**	**Unit**	**Test Standard**
Melting temperature	**340**	°C	ISO 11357-1/-3
Vicat softening temperature A, 10 N, 50 K/h	**335**	°C	ISO 306
Vicat softening temperature B, 50 N, 50 K/h	**305**	°C	ISO 306
Coeff. of linear therm. expansion, 23°C to 55 °C, parallel	**60**	E-6/K	ISO 11359-1/-2
Melting Temperature	**340**	°C	ASTM D 3418

Physical properties	**dry**	**Unit**	**Test Standard**
Density	**1300**	kg/m³	ISO 1183
Moisture content	**0.29**	Gew.-%	ISO 15512
Density	**1300**	kg/m³	ASTM D 792

Burning Behav.	**dry**	**Unit**	**Test Standard**
Burnin behav. at thickness h	**V-0**	class	IEC 60695-11-10
Thickness tested	**3.2**	mm	-
Glow Wire Flammability Index (GWFI)	**960**	°C	IEC 60695-2-12
GWFI - thickness tested	**2**	mm	-
Glow Wire Ignition Temperature (GWIT)	**850**	°C	IEC 60695-2-13

GWIT - thickness tested	**2**	mm	-

Electrical properties	**dry**	**Unit**	**Test Standard**
Volume resistivity, V	**>1E13**	Ohm*m	IEC 62631-3-1
Relative permittivity, 1MHz	**2.8**	-	IEC 62631-2-1
Dielectric strength, AC, S20/P50	**16**	kV/mm	Sim. to IEC 60243-1
CTI, test solution A, 50 drops value	**200**	-	IEC 60112
Assessment of the insulation group	**III a**	-	DIN EN 60664-1

Rheological properties	**dry**	**Unit**	**Test Standard**
Melt volume-flow rate, MVR	**7**	cm^3/10min	ISO 1133
Temperature	**380**	°C	-
Load	**5**	kg	-
Molding shrinkage, parallel	**0.9**	%	ISO 294-4, 2577
Molding shrinkage, normal	**1.1**	%	ISO 294-4, 2577

Powder properties	**dry**	**Unit**	**Test Standard**
Bulk density, powder	**250**	g/l	EN ISO 60
Particle size, D(50)	**60**	µm	ISO 13320, DIN ISO 8130-13

Characteristics

Applications
Electrical and Electronical

Color
Natural color

Processing
Electrostatic coating

Delivery form
Fine powder (FP)

Special Characteristics
High viscosity

Chemical Resistance
General chemical resistance

Evonik Operations GmbH
Smart Materials
High Performance Polymers
45772 Marl / Germany
Tel: +49 2365 49-9878
evonik-hp@evonik.com

www.plastics-database.com

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